TECHNICAL DEVELOPMENT

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INVESTIGATION OF POLYCRYSTALLINE CADMIUM SULPHIDE PHOTOCELLS

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Abstract

Cadmium sulphide photoconductive cells were prepared on clean glass slides by slow precipitation techniques. The doped solution was prepared using various concentrations of cadmium sulphide (CdS), cadmium chloride (CdCl₂) and cupric chloride (CuCl₂). Amounts of CdS and CuCl₂) were fixed at 20 and 0.02 millimoles respectively, but that of CdCl₂ varied from 3 to 7 millimoles. Gold leaves were employed as contacts. Annealing was carried out at 600 °C with gradual raising of temperature. The current-voltage characteristic curves of the cells were investigated and compared with those of undoped, evaporated, film of CdS, and laboratary phototube and light dependent resistors (LDR). The cells produced with the CdCl₂ concentrations of 3 and 5 millimoles showed good sensitivity and the currents were of the same order as those produced in the phototube and LDR.

Introduction

Cadmium sulphide (CdS) has long been studied for the possibility of producing solar cells. Since the discovery of the photovoltaic effect in single crystal CdS and in thin CdS film in 1954, work concerning (CdS) has been carried out intensively. During the late 1954's, thin layers of semiconductor materials were sought to reduce solar cell material costs and increase the power to weight and weight-per-unit-area ratios for space application. Cadmium sulphide as well as other II-VI compounds were available for producing thin film semiconductor layers on substrates like glass, metal foil or plastic films. The polycrystalline films exhibit higher radiation resistance than silicon cells. By 1961 thin film CdS cells, having 5.2% efficiency and 0.2 cm² area, had been developed. Photosensitivity of powder

CdS was also investigated¹. Its conductive photosensitivity after being doped with copper was highly pronounced post proper annealing. However, the efficiency of the cells are limited due to the instability of CdS². A pilot line production attempt during 1966 and 1967 to improve both efficiency and cell stability was not successful.

The efficiency of the CdS cell achieved so far is in the order of 8 % at room temperature ³. This limited efficiency, however, does not detract from the potential attractiveness of CdS cells, because their fabrication cost is predicted to be at least one order of magnitude lower than the cost of silicon or gallium arsenide cells. In this paper, an attempt to improve the stability of the CdS cells was carried out. Precipitation techniques ⁴ and Bube's method ⁵ of doping were employed. Glass slides on which the contact had already been prepared, were used as substrates. After annealing, the conductive photosensitivity of the samples was studied. The results were comparble to those of Light Dependent Resistor (LDR).

Materials and Methods

A beaker was cleaned with ordinary detergent, rinsed with water, and then left to dry. A slurry of CdS (hexagonal unit cell) was made by placing 20 millimoles of CdS in the bottle and adding 3 millimoles of cadmium chloride (CdCl₂) as an aqueous solution in about 20 ml of distilled water from a burette. Further distilled water was then added to make the solution up to 40 ml and the whole shaken well 3 mg (approximately 0.02 millimoles) of cupric chloride (CuCl₂) solution was added and the mixture shaken for one hour. The amout of CuCl₂ was as discribed by Tunkasiriet al.⁶. The solution was then slowly dropped onto a glass substrate (using a pipette). covering the area of about 2x2 cm. Gold leaf was employed as the contact ¹. The cell was dried in the air for 24 hours and then gradually annealed up to 600° C. Current-voltage characteristic curves of the cells were measured in the dark and on irradiation with white light. The circuit used to measure the I-V curves was shown in Figure 1. Forty-watt Philips bulb was employed.

The procedure was repeated using 0.92 g (5 millimoles) of CdCl₂ and 1.28 g (7 millimoles) instead of 3 millimoles used originally. The whole procedure was also repeated sothat there were 5 samples to be experimented in each set of cells (ie 5 samples of cell D, F and G). Typical results were shown in Table 1.

The measurement of I-V characteristic was also carried out with an unannealed, undoped evaporated thin CdS film, a laboratory phototube and a Light Dependent Resistor (LDR) for comparison. The results were presented in Table 2. The data of cells D, F and LDR were plotted in Figure 2.

Results and Discussion

From the Figure 2 we can see that the photosensitivity of the cell D and F are very close to that of LDR. The surface of the cells (examined through an ordinary microscope) showed cracks and small grain boundaries. This may be due to shrinkage of the polycrystallines at the high temperature annealing. However annealing at the temperatures lower than 500 $^{\circ}$ C did not change the cells from being insensitive 6 .

TABLE 1 I-V CHARACTERISTICS OF CELLS D,F AND G AFTER ANNEALING AT 600 $^{\circ}$ C.

Cell G	ght	рγ	0		7.5	11.5	15.5	19.5	23.4	27.4	31.0	35.5	40.0	
	1	^	0	3.5	0.74	1.08	1.20	1.33	1.48	1.59	1.79	1.8	1.90	
Cel	Dark	γή	0	0.54	5.5	8.0	13.0	17.0	22.0	25.0	28.0	33.0	37.0	
	DE	>	0	2.0	3.07	3.37	3.75	3.99	4.2	4.47	4.68	4.92	5.10	
	ht	μĄ	0	2.51	7.4	11.5	15.5	20.0	24.0	27.5	32.0	36.0	40.5	
Cell F	Light	٠.	0	3.5	0.40	0.56	0.71	98.0	86.0	1.14	1.20	1.33	1.54	
Cel	ķ	μĄ	0	0.20	2.4	4.3	4.7	8.0	9.0	11.5	12.0	12.0	13.5	
	Dark	>	0	9.0	8.0	11.0	11.3	14.8	16.6	19.2	24.5	30.4	32.5	
	Light	μA	0	3.2	7.1	11.0	15.0	19.0	23.5	27.5	31.5	36.0	40.0	
ΙD	Lig	>	0	0.58	0.79	0.93	1.02	1.15	1.27	1.33	1.43	1.52	1.60	
Cell D	Dark	Pη	0	0.5	6.0	1.3	1.75	2.2	2.65	3.10	3.55	4.05	4.85	
	Dê	Λ	0	3.95	8.43	13.18	17.70	21.8	26.4	30.9	35.5	40.05	44.3	

LY CHARACTERISTICS OF AN UNDOPED EVAPORATED FITM OF CAS

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		ţht	μA	0	2.82	5.63	0.45	11.27	14.08	16,90	19.72		
OF CdS,	LDR	Light	^	0	0	0	0	_	0	0	0		
FABLE 2 I-V CHARACTERISTICS OF AN UNDOPED, EVAPORATED FILM OF CAS, A LABORATORY PHOTOTUBE, AND A LDR.	LE	rk	μA	0	0	0.14	0.28	0.42	0.56	0.70	0.92		
OKATE		Dark	Λ	0	4	7.8	11.6	15.4	19.2	23.0	26.7		
iD, EVAL		ht	μA	0	2.46	4.51	6.41	7.89	8.94	9.58	66.6		
LDR.	Phototube	Light	Λ	0	0.5	1.6	2.9	8.4	7.3	10.4	13.8		
AND A	Phot	Dark	μA	0	0	0	0	0	0	0	0		
OTUBE		Da	Λ	0	4	∞	12	16	70	24	28		
TABLE 2 I-V CHARACTERISTICS OF AN UNDO A LABORATORY PHOTOTUBE, AND A LDR.		Light	РП	0	0.56	1.13	1.83	2.53	3.24	3.94	4.64	4.64	
RATOR	Evaporated Cds	Ĺį	Λ	0	3.2	6.4	9.4	9.4	15.4	18.4	21.4		
TABLE ? A LABO	Evapo	Dark	Evapo	μA	0	0.56	1.13	1.83	2.53	3.24	3.94	4.64	
				Λ	0	3.2	6.4	9.4	12.4	15.4	18.4	21.4	
												_	

TABLE III DARK CURRENTS OF THE SAMPLES (20 VOLTS APPLIED)

Sample	Number of cells	Dark current (µA)				
Cell D	5	2.0a				
Cell F	5	14.0 ^a				
Cell G	5	50				
Evaporated CdS	1	4				
Phototube	1	0				
LDR	10	0.7 ^a				

a average value

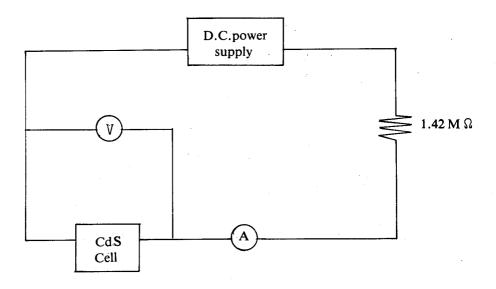


Figure 1 Circuit for the determination of the voltage-current characteristic of the CdS photo-cells.

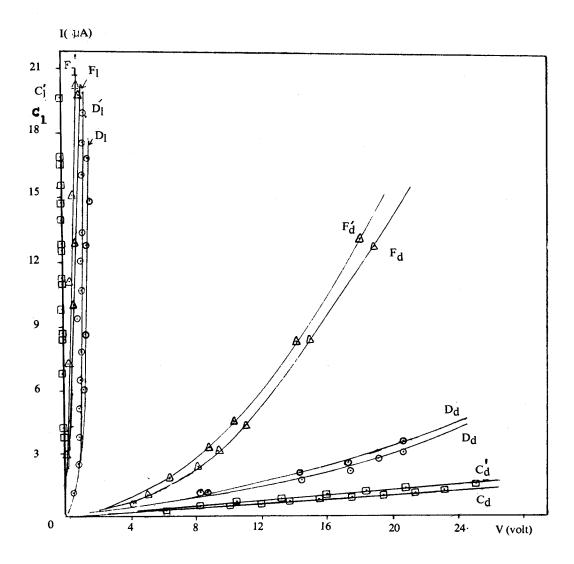


Figure 2 Two sets of the Current-voltage characteristic curves of cells D (D,D'), F (F,F') and LDR (C,C'). Subscripts I and d stand for light and dark current respectively.

Light currents of the cells D and F were very close together while the dark currents of the cells show some differences. This may be due to the different amounts of CdCl₂ Similar results were also obtained with other samples of cells D and F (not shown). Therefore we may conclude that the higher the concention of CdCl₂ used the higher the dark currents of the cells were.

From Table 2, we can see that, the unannealed, undoped, evaporated thin CdS films showed very low photo-sensitivity whilst the low temperature annealed film showed no photo-sensitivity. The dark currents values were all summarized in Table 3, including that of the laboratory phototube. Apparently cells D and F showed very good sensitivity when compared to that of LDR and the phototube. The dark currented of cells F were highest nevertheless (see Table 3). This may be due to the concentration of CdCl₂ as mentioned earlier.

Work has been pursued to give reproducible results for cells D and F. Twenty of cells D and F were then prepared under the same conditions as before. I-V characteristic was measured on each cell. The results showed similarity to those presented in Table 1 with discrepancy in the range of 5 %. Dark currents of cells D were less than 3uA but that of cells F varied from 12 to $15/\mu A$. when 20 volts were applied. However, 4 and 5 of cells D and F respectively, broke down after firing at $600^{\circ}C$. Therefore, other substrates such as fireclay must be studied to replace glass slides.

With slow precipitation techniques⁴ and gradual annealing methods applied, the polycrystalline CdS photocells were still unstable. This may be due to shrinkage of the the polycrystalline CdS photocells were still unstable. This may be due to shrinkage of the grains after annealing and degradation (due to moisture absorption) of the CdS crystal. Thin CdS films can also be prepared by spraying methods^{8,9} which could have avoided the shrinkage of CdS films. The surface of CdS could also be prevented from degradation by applying encapsulation techniques like those of implanted GaAs. Polycrystalline CdS cells could then be further developed, and which could have better stability and higher effeciency.

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บทคัดย่อ

เซลล์ไวแสงแลูคเมียมซัลไฟค์สร้างขึ้นจากการเตรียมสารบนแผ่นแก้วสไลค์ด้วยวิธีตกตะกอนอย่างช้า ๆ สารละลาย เตรียมจากส่วนผสมของแกคเมียมซัลไฟค์, แกดเมียมคลอไรค์และคิวปริกุกลอไรค์ต่าง ๆ กัน ความเข้มข้นของแกดเมียมซัลไฟค์และคิวปริกุกลอไรค์ คงที่คือ 20 และ 0.02 มิลลิโมลตามลำดับ แต่จำนวนแกดเมียมคลอไรค์แปรจาก 3 ถึง 7 มิลลิโมล ขั้วไฟฟ้าใช้แผ่นทองกำเปลว หลังจากนั้นเผาที่อุณหภูมิ 600ช โดยค่อย ๆ เพิ่มอุณหภูมิ การตรวจสอบเซลล์ กระทำโดยการวัดค่ากระแส-ความต่างศักย์ของเซลล์เปรียบเทียบกับหลอดโฟโต แผ่นฟิล์มแคดเมียมซัลไฟค์ที่เกิดจาก การระเหยในสูญญากาศและตัวความต้านทานที่แปรค่ากับแสง (LDR) ผลจากการวัดแสดงให้เห็นว่าเซลล์ที่สร้างจาก แคดเมียมคลอไรค์ 3 และ 5 มิลลิโมล จะมีความไวต่อแสงมากค่ากระแสพอจะเทียบกับหลอดโฟโตและความต้านทานที่ แปรกับแสง